

FIEIRAS DE ESMALTAÇÃO DA ITALIANA PEÇAS PEQUENAS		
<u>2 - Jogos de cada</u>		<u>8 - Passes</u>
18R	19R	20R
1.09	0.97	1.95
1.11	0.98	1.934
1.13	0.99	0.92
1.14	1	910
1.16	1.012	0.9
1.17	1.025	0.892
1.18	1.04	0.878
1.2	1.054	0.864

<u>PONTA GROSSA</u>	<u>PONTA FINA</u>
<u>1-</u> 1,130 <u>1-</u> 1,170	<u>1-</u> 1,130
<u>2-</u> 1,120 + <u>1-</u> 1,180	<u>1-</u> 1,170
<u>1-</u> 1,150 <u>2-</u> 1,190	<u>1-</u> 1,200

FIEIRAS DE ESMALTAÇÃO				
JOGOS				
22R	23R			
0.766	0.68			
0.754	0.67			
0.742	0.66		PEÇAS PONTA FINA	
0.73	0.65			
0.718	0.64			
0.706	0.63			
0.696	0.62			

FIEIRAS DE TREFILA

FIO NU- 17

18 AO 22

18 AO 23

<u>LOTE</u>		<u>TREFILA</u>		<u>LOTE</u>	<u>TREFILA</u>
4065		1.037		82334	1.037
ETIMICRON		0.921		0.1570RH	1.037
ETIMICRON		0.821			
Z 109866		0.731			
Z 109864		0.649			
Z 109862		0.58		<u>TODAS PEQUENAS !</u>	
2587		1.037			
ETIMICRON		0.921			
09708 RHG		0.821			
3880		0.731			
Z 109865		0.649			

FIEIRAS QUE ESTÃO NA FGL			
2 AWG	6,547	<u>MÁQ. 18</u>	
4 AWG	5,240		
5 AWG	4,666	<u>GRANDES</u>	
14 AWG	1,648		
15 AWG	1,456	<u>TREFILA</u>	
16 AWG	1,305		
17 AWG	1,165	<u>PEQUENAS</u>	
18 AWG	1,037		
<u>5 CARCAÇA</u>			

<u>TODAS ESMALTAÇÃO SÃO DE ALÚMINIO</u>					
<u>1-</u> Feira	1,644	<u>(14 AWG)</u>		<u>TREFILA</u>	
<u>2-</u> Feira	1,465	<u>(15 AWG)</u>			
<u>3-</u> Feira	1,303	<u>(16 AWG)</u>			
<u>4-</u> Feira	1,163	<u>(17 AWG)</u>			
<u>4-</u> Feira	1,037	<u>(18 AWG)</u>			
<u>3-</u> Feira	0.921	<u>(19 AWG)</u>			
<u>2-</u> Feira	0.8221	<u>(20 AWG)</u>			<u>20 PEÇAS</u>
<u>1-</u> Feira	0.731	<u>(21 AWG)</u>			

<u>ESMALTAÇÃO</u>			
<u>18 AWG</u>	<u>19 AWG</u>	<u>20 AWG</u>	<u>21 AWG</u>
1,090	0.984	0.864	0.797
1,090	0.984	0.878	0.809
1,110	0.998	0.892	0.809
1,130	1012	0.906	0.821
1,150	1025	0.920	0.835
1,170	1040	0.934	0.849
1,185	1054	0.948	0.862
1,200	1070	0.960	0.875

32-PEÇAS

<u>QUEIMADOR: 350°</u>
<u>CATALIZADOR: 45,0</u>
<u>EXAUSTOR: 41,6</u>

		<u>VELOCIDADE</u>
PX 01	18 AWG	12.4
PX 02	19 AWG	16.8
PX 03	18 AWG	13.0
PX 04	18 AWG	18.0
PX 05	20 AWG	23.0
PX 06	19 AWG	16.2

PX 01	15 AWG		<u>TREFILA ENTRADA.</u>	
PX 02	17 AWG			
PX 03	16 AWG		<u>2</u>	<u>17</u>
PX 04	15 AWG		<u>2</u>	<u>15</u>
PX 05	16 AWG		<u>2</u>	<u>16</u>
PX 06	17 AWG			

ÚLTIMA ALTERAÇÃO: -												
DIÂMETRO DO CONDUTOR (mm)				EC. ESMALTE GR	DIÂMETRO EXTERNO GRAU 2 (mm)				C. ESMALTE GR	DIÂMETRO EXTERNO GRAU 1 (mm)		
AWG	MIN	NOM	MAX	MIN	MIN	NOM	MAX		MIN	MIN	NOM	MAX
4	5,137	5,189	5,241	0.094	5,231	5,281	5,330		0.050	5,187	5,234	5,282
5	4,574	4,620	4,666	0.094	4,668	4,714	4,761		0.050	4,624	4,668	4,713
6	4,074	4,115	4,456	0.092	4,166	4,209	4,252		0.049	4,123	4,164	4,206
7	3,628	3,665	3,702	0.089	3,717	3,757	3,798		0.047	3,675	3,714	3,753
8	3,231	3,264	3,297	0.086	3,317	3,355	3,393		0.046	3,277	3,313	3,349
9	2,877	2,906	2,935	0.084	2,961	2,996	3,032		0.045	2,922	2,955	2,989
10	2,562	2,588	2,614	0.081	2,643	2,676	2,710		0.043	2,605	2,657	2,710
11	2,281	2,304	2,327	0.079	2,360	2,391	2,422		0.042	2,323	2,352	2,382
12	2,031	2,052	2,073	0.077	2,108	2,137	2,167		0.041	2,072	2,100	2,128
13	1,811	1,829	1,847	0.075	1,886	1,913	1,941		0.040	1,851	1,877	1,903
14	1,612	1,628	1,644	0.073	1,685	1,711	1,737		0.039	1,651	1,675	1,700
15	1,435	1,450	1,465	0.071	1,506	1,531	1,556		0.038	1,473	1,496	1,520
16	1,277	1,290	1,303	0.069	1,346	1,369	1,392		0.036	1,313	1,335	1,358
17	1,139	1,151	1,163	0.067	1,206	1,228	1,250		0.035	1,174	1,195	1,217
18	1,014	1,024	1,034	0.065	1,079	1,100	1,121		0.034	1,048	1,068	1,088
19	0.903	0.912	0.921	0.063	0.966	0.986	1,006		0.034	0.937	0.955	0.974
20	0.805	0.813	0.821	0.060	0.865	0.883	0.902		0.032	0.837	0.854	0.872
21	0.717	0.724	0.731	0.056	0.773	0.790	0.808		0.030	0.747	0.763	0.779
22	0.637	0.643	0.649	0.053	0.690	0.706	0.722		0.028	0.665	0.680	0.695
23	0.568	0.574	0.580	0.050	0.618	0.633	0.648		0.027	0.595	0.609	0.623
24	0.506	0.511	0.516	0.047	0.553	0.567	0.581		0.025	0.531	0.544	0.557
25	0.450	0.455	0.460	0.045	0.495	0.508	0.521		0.024	0.474	0.486	0.499
26	0.400	0.404	0.408	0.042	0.442	0.454	0.467		0.022	0.422	0.433	0.445
27	0.357	0.361	0.365	0.040	0.397	0.408	0.420		0.021	0.378	0.389	0.400
28	0.317	0.320	0.323	0.038	0.355	0.365	0.376		0.020	0.337	0.347	0.357
29	0.284	0.287	0.290	0.035	0.319	0.329	0.339		0.019	0.303	0.312	0.321
30	0.251	0.254	0.257	0.033	0.284	0.294	0.303		0.018	0.269	0.277	0.286
31	0.222	0.226	0.230	0.032	0.254	0.263	0.273		0.017	0.239	0.248	0.257
32	0.200	0.203	0.206	0.029	0.229	0.237	0.245		0.015	0.215	0.223	0.231
33	0.177	0.180	0.183	0.025	0.202	0.209	0.217		0.013	0.0190	0.197	0.204
34	0.157	0.160	0.163	0.023	0.180	0.187	0.194		0.012	0.0169	0.175	0.182
35	0.139	0.142	0.145	0.023	0.162	0.174	0.186		0.012	0.151	0.162	0.174
36	0.124	0.127	0.130	0.021	0.145	0.151	0.158		0.011	0.135	0.141	0.147
37	0.111	0.114	0.117	0.019	0.130	0.136	0.143		0.010	0.121	0.127	0.133
38	0.099	0.102	0.105	0.017	0.116	0.122	0.129		0.009	0.108	0.114	0.120
39	0.086	0.089	0.092	0.016	0.102	0.107	0.112		0.008	0.094	0.099	0.104
40	0.076	0.079	0.082	0.015	0.091	0.095	0.100		0.008	0.084	0.088	0.093